

Work Order ID 92212

92212

Page 1

Tuesday, October 23, 2012 11:02:33 AM

Item ID: PB67-43001-201

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Square Tube

Stop

NS2

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 12-10-23

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center-ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

B67-43001

C

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

1- cut to length as per dwg
2- deburr

12 0 Ae 12.11.13

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

12 0 DA 23 12.11.13

120

Identify as per dwg & Stock Location: ST 446B

0.00

120

Packaging

Memo

0.00

Packaging

12 0 12.11.14

Work Order ID 92212***92212***

Page 2

Tuesday, October 23, 2012 11:02:33 AM

Item ID: PB67-43001-201

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Square Tube

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00


130

QC

Memo

0.00

Quality Control

12/11/14 
12.11.14

Picklist Print

Tuesday, October 23, 2012 11:02:33 AM

Page 1

Work Order ID: 92212

Parent Item: PB67-43001-201

Parent Item Name: Square Tube

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6TS1.000W.065		Purchased	No			100	f	0.0000	1.6042	20.263579			
6061T6 SQ TUBE 1.00 x 1.00 X 0.065w													

OK
22 12.10.23

11/28/52 → 20.263579
Ae 12.11.13

8 7 6 5 4 3 2 1

D

C

B

A

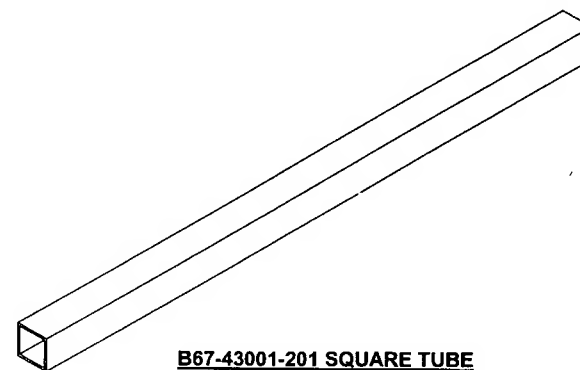
D

C

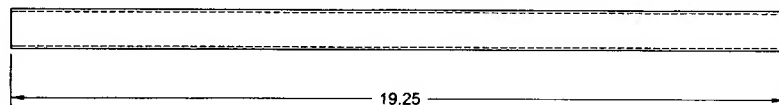
B

A

92212



B67-43001-201 SQUARE TUBE



19.25



0.065
TYP, REF
1.00
TYP, REF

RELEASED
2009-09-24

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6TS1.000W0.065
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.46 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 16 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	ADS	DRAWING NO.	REV. C	
MFG. APPR.	JS	B67-43001-201	SHEET 1 OF 1	
APPROVED	MD	TITLE	SCALE	
DE APPR.	N/A	SQUARE TUBE	NTS	
DATE	09.02.19	COPYRIGHT © 1995 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

8 7 6 5 4 3 2 1

